(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT

## (19) World Intellectual Property Organization

International Bureau



## ) DERIA BRINTINI IN CULIND SIGNI BERIN BERIN BERIN BRIN BRIN BRIND BRIND BRIND BRIND I BRIND BRIND BRINDEN BRI

(43) International Publication Date 5 August 2004 (05.08.2004)

**PCT** 

(10) International Publication Number WO 2004/066078 A2

- (51) International Patent Classification7:
- **G06F**
- (21) International Application Number:

PCT/US2004/001376

- (22) International Filing Date: 20 January 2004 (20.01.2004)
- (25) Filing Language:

English

(26) Publication Language:

**English** 

- (30) Priority Data: 60/441,419
- 21 January 2003 (21.01.2003)
- (71) Applicant (for all designated States except US): PLAS-TIC TECHNOLOGIES, INC. [US/US]; 1440 Timberwolf Drive, Holland, OH 43528 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): CHANG, Long, Fei [US/US]; 4751 Towpath Lane, Sylvania, OH 43560 (US). MUKHERJEE, Sumit [IN/US]; 6009 Durbin Road, Sylvania, OH 43560 (US). SEMERSKY, Frank, E. [US/US]; 2642 Gradwohl Road, Toledo, OH 43617 (US).
- Agent: FRASER, Donald, R.; MacMillan, Sobanski & Todd, LLC, One Maritime Plaza, Fourth Floor, 720 Water Sreet, Toledo, OH 43604-1853 (US).

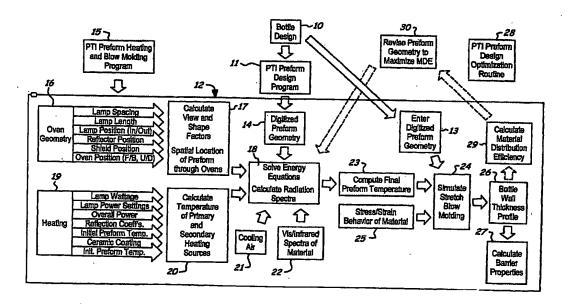
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

## Published:

without international search report and to be republished upon receipt of that report

[Continued on next page]

(54) Title: APPARATUS AND METHOD FOR VIRTUAL PROTOTYPING OF BLOW MOLDED OBJECTS



(57) Abstract: A method is provided for simulating the heating of a plastic preform. A preform geometry is input into a preform design program. Oven geometry and spatial location of the preform throughout at least one oven is provided. Heating information is provided and the temperatures of the primary and secondary sources are calculated. Energy equations are solved based upon the preform geometry, the spatial location of the preform, the temperature the cooling air, and the absorption spectra of the preform material. At least one cross sectional thermal profile of a final heated preform is computed.

2004/066078 A2 III